

Claims

1. A carrier tool (29) for cutting plates (28) in a metal-removing cutting tool, wherein the cutting  
5 plate (28) rests against at least one plate-seat wall in the carrier tool (29), and fine adjustment elements are provided for the adjustment of the position of the cutting plate (28), characterised in that the fine adjustment element consists of a rotatable adjustment  
10 bolt (30) with a lateral surface that is formed as a conical surface (32), in that the conical surface (32) forms a plate-seat wall, and in that the adjustment bolt (30) is arranged in a guide bore (35) and this guide bore (35) extends at an angle  $b$  in relation to  
15 the plate-seat wall.

2. A carrier tool according to claim 1, characterised in that the lateral surface changes, at the greatest radial extent of the conical surface (32), into a  
20 cylinder surface (33) with the same radial extent.

3. A carrier tool according to claim 2, characterised in that the diameter of the cylinder surface (33) on the adjustment bolt (30) is equal to the diameter of  
25 the guide bore (35).

4. A carrier tool according to one of claims 1 to 3, characterised in that at its one end the adjustment bolt (30) has an external thread (31) or a threaded  
30 bore.

5. A carrier tool according to one of claims 1 to 4, characterised in that the conical surface (32) has a cone angle  $a$  of  $1^\circ$  to  $30^\circ$ .  
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6. A carrier tool according to one of claims 1 to 5, characterised in that the angle  $b$  is approximately half as large as the angle  $a$ .

7. A carrier tool according to one of claims 1 to 6,  
characterised in that for rotation purposes on one end  
face the adjustment bolt (30) has a slot, hexagon  
5 socket (36), torx or screw drive.

8. A carrier tool according to one of claims 1 to 7,  
characterised in that the adjustment bolt (30) is made  
of hardened steel, hard metal or industrial ceramic  
10 material.